



# TT-120 Fill Flex

EXTRA FILLING PRIMER AND ADHESION PROMOTOR

- ✓ Adhesion promotor, extra filling primer and elastizer.
- ✓ Perfect adhesion on most hard materials, without the use of an adhesion primer.
- ✓ With width control in the spray head.

## Technical Info

- Drying time at 20°C: hand-dry after 15 min. (50 micron film).
- Colour: white, dark grey, red, blue, anthracite.
- Consumption:
  - 1 full covering layer = 233 gr/m<sup>2</sup>
  - 1 full filling layer = 333 gr/m<sup>2</sup>
- Nozzle: adjustable in narrow horizontal or wide vertical shape.
- Max. temperature resistance: 120°C.
- Shelf life: 24 months, keep dry, cool and frost-proof.
- Safety measures: consult the Safety Data Sheet.

## Packing

TT-120 Fill Flex grey - aerosol 500ml	120712118
TT-120 Fill Flex white - aerosol 500ml	120732118
TT-120 Fill Flex black - aerosol 500ml	120722118

## Product

### Characteristics

TT-120 Fill Flex has a very high flexibility despite its very good filling capacity. Ideal for carrying out economically small repairs and three basic colors available for an easier paint finish. Fill Flex has a fine top layer which facilitates the finish, less sanding. Fill Flex is suitable for accelerated drying with infrared.

### Applications

- Thanks to the good bond on most plastics, Fill Flex is perfect to use on spoilers, bumpers, wheel covers, decorative covers of outside mirrors,...
- Also very suitable for galvanised parts, white metals, old paints, ferrous and non-ferrous metals, ...

## Use

- After relasing the mixing ball, shake well before use.
- Sand the surface and clean and degrease with TT-101Sikker Afrens FS and/or TT-1004 Multifoam.
- Apply TT-120 Fill Flex in a serie of thin layers, allowing a brief drying period between layers.
- Once dry (20 min) sand before applying paint. Sanding may be done dry (500 grit) or wet (800 grit).
- Empty the nozzle spraying with the can upside down.

After drying (+/- 15 minutes), Novafill Flex 2 can be sanded (both wet and dry). Can be painted over after 2 hours with the most common paints. With plastics that contain PE or PP, Fill Flex 2 may have less good or even poor adhesion. The use of TT-229 Seal & Bond Special Primer can considerably improve adhesion.